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You can find more information about the product groups on our website and in our product group-specific **ebooks**.

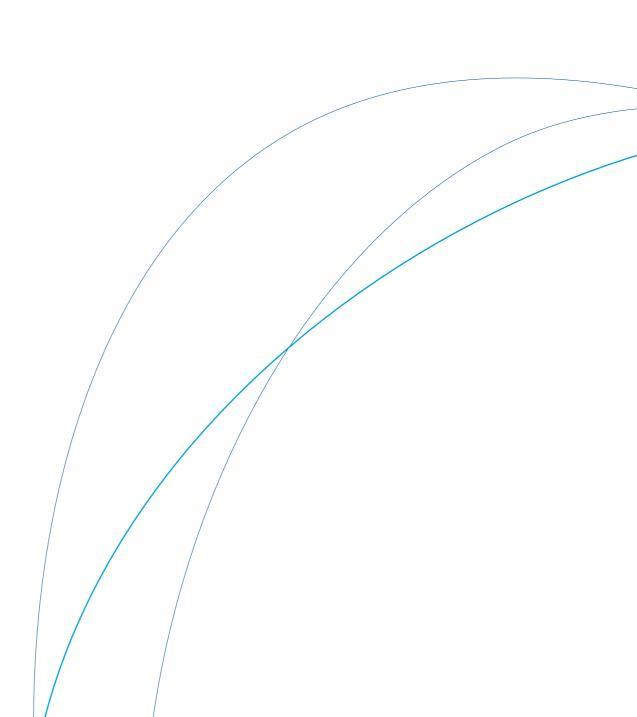
Note

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Abbreviations

BDG	Butyldiglycol
BDGA	Butyldiglycol acetate
BG	Butylglycol
BuAc	Butyl acetate
DIBK	Diisobutyl ketone
DMSO	Dimethyl sulfoxide
DPGDA	Dipropylene glycol diacrylate
DPM	Dipropylene glycol monomethyl ether
EAA	Ethylene acrylic acid
EOTMPTA	Ethoxylated trimethylolpropane triacrylate
EVA	Ethylene vinylacetate
GPTA	Propoxylated glyceryl triacrylate
HASE	Hydrophobic modified polyacrylate
HDDA	Hexanediol diacrylate
HDPE	High density polyethylene
MIBK	Methyl isobutyl ketone
NMP	N-Methyl pyrrolidone
PEG	Polyethylene glycol
PG	Propylene glycol
PM	Methoxypropanol
PMA	Methoxypropyl acetate
PNB	Propylene glycol n-butyl ether
PONPGDA	Propoxylated neopentyl glycol diacrylate
PPG	Polypropylene glycol
PTFE	Polytetrafluoroethylene
SMA	Styrene maleic anhydride
TMBP-MIB	2,2,4-Trimethyl-1,3-pentanediol monoisobutyrate
TPGDA	Tripropylene glycol diacrylate

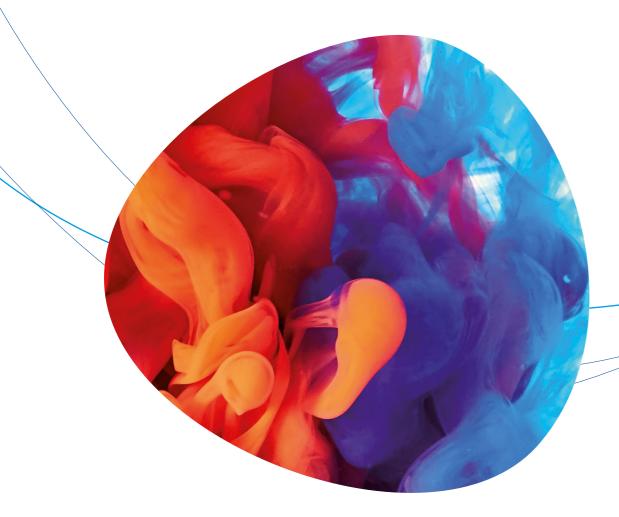




Wetting and dispersing additives

BYK's wetting and dispersing additives result in a fine and homogeneous distribution of solid particles in liquid media and ensure the long-term stability of such systems. The additives stabilize pigments (inorganic, organic, and also effect pigments) and fillers. The liquid phase can comprise water and the entire range of organic solvents of varying polarity as well as different binders.

Wetting agents are surface-active substances and improve the wetting of solids. Dispersing agents prevent particle flocculating by various mechanisms (electrostatic and/or steric effects). Wetting and dispersing additives unite both mechanisms of action in one product, i.e. they are both wetting and stabilizing. Deflocculating wetting and dispersing additives are used for the wetting and stabilization of pigments and to avoid flooding/floating as well as to improve gloss and transparency. Controlled flocculating wetting and dispersing additives, however, also have a wetting and stabilizing effect and additionally have a positive effect on the settling and sagging behavior as well as on flooding and floating. Pigment synergists are delivered in powder form and support pigment dispersion.





Deflocculating wetting and dispersing additives (1/7)

Product	Chemistry	Product data	Systems	Pigments
	Fatty acids Phosphoric acid ester Hyperbranched polyamines Polyurethanes Polyacrylates/ SMA-based	Active substance (%)*1	Acid value (mg KOH/g) Amine value (mg KOH/g) Aqueous Solvent-borne (polar) Solvent-borne (non-polar)	Inorganic Organic Effect Carbon blacks Matting agents
ANTI-TERRA-U		50 Xylene/Isobutanol 8/1	24 19	
ANTI-TERRA-U 80		80 BG	40 30	•
ANTI-TERRA-U 100		100	50 35	·
BYK-151		40 Water/DPM 11/1		• • • • • • • • • • • • • • • • • • •
BYK-153*2		44 Water		
BYK-154*3		42 Water		
BYK-155/35*3		35 Water	25 125	<u>• </u>
BYK-155/50*2		50 Water		<u>•</u> •
BYK-156*2		51 Water		<u>•</u> •
BYK-9076		100	38 44	<u> </u>
BYK-9077		100	48	<u> </u>
BYKJET-9131		40 PMA/BG 1/1	2	
BYKJET-9132		40 PMA/BG 1/1	6 28	
BYKJET-9133		100	38 44	
BYKJET-9142		100	95	
BYKJET-9150		70 PONPGDA	5 12	
BYKJET-9151		> 98.5	8 18	
BYKJET-9152		99	6 19	

^{*1} The active substance content does not necessarily correspond to the non-volatile matter content. Depending on the composition of the product and the analytical method of determination, the non-volatile matter content can be higher or lower. The active substance content serves as the basis for calculating the dosage.

^{*&}lt;sup>2</sup> Only available in North America. *³ Not available in North America.

^{*4 (}Organo) Tin-free version: Future-oriented variant of the original product. Originals are still available. *5 Biocide-free version: Future-oriented variant of the original product. Originals are still available.



Deflocculating wetting and dispersing additives (2/7)

Product	Chemistry	Product data		Sy	stems	Pigm	ents		
	Fatty acids Phosphoric acid ester Hyperbranched polyamines Polyurethanes SMA-based Other	Active substance (%)*1	Acid value (mg KOH/g) Amine value	(mg KOH/g)	Aqueous Solvent-borne (polar) Solvent-borne (non-polar) Solvent-free	Inorganic	Organic	Effect Carbon blacks	Matting agents Fillers
BYKJET-9170		40 Water	7	7				•	
BYKJET-9171		40 Water		28					
BYK-W 966	•	52 Hydrocarbons	26	19	•				
BYK-W 969		40 Monophenylglycol	30	30	•				_
BYK-W 980	•	80 BG	40	30	•				
BYK-W 996	•	52 Solvent naphtha/PMA	71		•				_
BYK-W 9010	•	100	129						•
BYK-W 9011		100	65		•	•			•
BYK-W 9012		100	308		•				
DISPERBYK-101 N*3	•	52 Isoparaffinic hydrocarbons/PG 2/1	28	24					
DISPERBYK-102		100	101						
DISPERBYK-103		40 PMA			•				•
DISPERBYK-106	•	100	132	74					
DISPERBYK-107		90 Isoparaffinic hydrocarbons		64					
DISPERBYK-108	·	100		71					
DISPERBYK-109	•	100	1	40					
DISPERBYK-110	•	52 PMA/alkylbenzenes 1/1	53		•				
DISPERBYK-111		100	129						

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Deflocculating wetting and dispersing additives (3/7)

Product	Chem	nistry					Produ	ct data			Sy	stem	S		Pigments					
	Fatty acids	Phosphoric acid ester	Hyperbranched polyamines	Polyurethanes	Polyacrylates/ SMA-based	Other	Active substance (%)*1	Solvent	Acid value	(mg KOH/g)	(mg KOH/g)	Aqueous Solvent-horne	(polar)	(non-polar) Solvent-free	Inorganic	Organic	Effect	Carbon blacks	Matting agents	Fillers
DISPERBYK-115								2 Xylene/BuAc/PMA 5/1/1			25									
DISPERBYK-118							8	PMA		36										
DISPERBYK-130							- 5	1 Alkylbenzenes/BG 5/1		< 3	190									
DISPERBYK-140								PMA		73	76		_							
DISPERBYK-142								PMA		46	43									
DISPERBYK-145							10	00			71									
DISPERBYK-161							3	PMA/BuAc 6/1			11									
DISPERBYK-161 TF*4							3	PMA/BuAc 6/1			11									
DISPERBYK-162							3	PMA/Xylene/BuAc 5/4/2			12.5									
DISPERBYK-162 TF*4							3	PMA/BuAc			12.5		_							
DISPERBYK-163								5 Xylene/BuAc/PMA 3/1/1			10									
DISPERBYK-163 TF*4								5 Xylene/BuAc/PMA 3/1/1			10		_							
DISPERBYK-164								60 BuAc			18									
DISPERBYK-166							29	5 BuAc/PMA 4/1			20									
DISPERBYK-167							- 5	2 PMA/BuAc 2/1			12.5									
DISPERBYK-167 TF*4								2 PMA/BuAc 2/1			 12.5									

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Deflocculating wetting and dispersing additives (4/7)

Product	Chemistry	Product data	Systems	Pigments
	Fatty acids Phosphoric acid ester Hyperbranched polyamines Polyurethanes SMA-based Other	Active substance (%) *1	Acid value (mg KOH/g) Amine value (mg KOH/g) Aqueous Solvent-borne (polar) Solvent-borne (non-polar)	Inorganic Organic Effect Carbon blacks Matting agents
DISPERBYK-168	•	30 Dicarboxylic acid esters	10.5	
DISPERBYK-168 TF*4		30 GPTA	10.5	
DISPERBYK-169		30 BuAc	17.5	
DISPERBYK-170		30 PMA/BuAc 6/1	11 -	
DISPERBYK-170 TF*4		30 PMA/BuAc 6/1	11 -	
DISPERBYK-171		39.5 PMA/BuAc 4/1	13	
DISPERBYK-174	•	52.5 Xylene/PMA/BuAc 3/2/1	22 -	
DISPERBYK-180		100	94 94 🔳	
DISPERBYK-181		65 PMA/PG/PM 5/3/2	33 33	•
DISPERBYK-182	•	43 PMA/DPM/BuAc 7/4/4	13	
DISPERBYK-184		52 DPM/PG 2/1	15	
DISPERBYK-184 TF*4		52 DPM/PG 2/1	15	
DISPERBYK-185		> 90 PEG	17 🔳 🔳 🔳	
DISPERBYK-187		70 PG/PM 2/3	35 35	•
DISPERBYK-190		40 Water	10	
DISPERBYK-190 BF*5		40 Water	10	
DISPERBYK-191	•	100	30 20	
DISPERBYK-192		100		•

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Deflocculating wetting and dispersing additives (5/7)

Product	Chemistry	Product data	Systems	Pigments
	Fatty acids Phosphoric acid ester Hyperbranched polyamines Polyurethanes SMA-based Other	Active substance (%)*1	Acid value (mg KOH/g) Amine value (mg KOH/g) Aqueous Solvent-borne (polar) Solvent-borne (non-polar)	Inorganic Organic Effect Carbon blacks Matting agents
DISPERBYK-193		40 Water		
DISPERBYK-194 N		57 Water	75	
DISPERBYK-199	•	40 Water	•	
DISPERBYK-199 BF*5		40 Water	•	
DISPERBYK-2000		40 PMA/BG 1/1	4	
DISPERBYK-2001		46 PMA/BG/PM 2/2/1	19 29	
DISPERBYK-2008		60 PPG	66	
DISPERBYK-2009		44 PMA/BG 1/1	4	
DISPERBYK-2010		40 Water	20 20	<u> </u>
DISPERBYK-2012		40 Water	4 7 •	<u>• • • • • • • • • • • • • • • • • • • </u>
DISPERBYK-2013		> 97	8 18	<u>• • • </u>
DISPERBYK-2014	<u> </u>		19	_ • • •
DISPERBYK-2015		40 Water	10	• • • • •
DISPERBYK-2015 BF*5		40 Water	10	
DISPERBYK-2018		52 Water	26	• • • •
DISPERBYK-2019		52 Water	22	
DISPERBYK-2022	•	60 PMA	61	

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Deflocculating wetting and dispersing additives (6/7)

Product	Chemistry	Product data	Systems	Pigments
	Fatty acids Phosphoric acid ester Hyperbranched polyamines Polyurethanes SMA-based Other	Active substance (%)*1	Acid value (mg KOH/g) Amine value (mg KOH/g) Aqueous Solvent-borne (polar) Solvent-borne (non-polar) Solvent-free	Inorganic Organic Effect Carbon blacks Matting agents
DISPERBYK-2025		70 PMA	38 37	
DISPERBYK-2026		60 PMA	34 39	
DISPERBYK-2030		80 PONPGDA	5 13	
DISPERBYK-2050		52 PMA	30	
DISPERBYK-2055		100	40 • •	
DISPERBYK-2059		60 PMA	101	•
DISPERBYK-2060		> 95 Water	5 • •	•
DISPERBYK-2061		100	3 • •	•
DISPERBYK-2062		100	65 65	• • • • • • • • • • • • • • • • • • •
DISPERBYK-2070	•	52 PMA	40 20	
DISPERBYK-2080		30 Water	•	
DISPERBYK-2081		45 Water		
DISPERBYK-2096		100	40	
DISPERBYK-2117		100	24	
DISPERBYK-2118		100	16.5	
DISPERBYK-2150		52 PMA	57	
DISPERBYK-2150 TF*4		52 PMA	57	
DISPERBYK-2151		80 PMA		

^{*1} The active substance content does not necessarily correspond to the non-volatile matter content. Depending on the composition of the product and the analytical method of determination, the non-volatile matter content can be higher or lower. The active substance content serves as the basis for calculating the dosage.

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Deflocculating wetting and dispersing additives (7/7)

Product	Chemistry	Product data	Systems	Pigments
	Fatty acids Phosphoric acid ester Hyperbranched polyamines Polyurethanes SMA-based	Active substance (%) *1	Acid value (mg KOH/g) Amine value (mg KOH/g) Aqueous Solvent-borne (polar) Solvent-free	Inorganic Organic Effect Carbon blacks Matting agents Fillers
DISPERBYK-2151 TF*4		80 PMA		
DISPERBYK-2152		> 99		
DISPERBYK-2152 TF*4	•	> 99		
DISPERBYK-2155		100	48	
DISPERBYK-2155 TF*4		100	48 •	
DISPERBYK-2157		100	< 7 35	
DISPERBYK-2158		60 DPGDA	13	
DISPERBYK-2159		60 PMA	13	
DISPERBYK-2163		45 Xylene/BuAc/PMA 3/1/1	10	<u> </u>
DISPERBYK-2163 TF*4		45 PMA/BuAc	10	<u> </u>
DISPERBYK-2164		60 BuAc/PMA 2/3	14	<u> </u>
DISPERBYK-2190		100		
DISPERBYK-2200	L•	100		<u>• • - •</u>
DISPERBYK-2205	L•	100	24 27	<u>• • - •</u>
DISPERBYK-2290		100		
DISPERBYK-2291		100		
DISPERPLAST-1142	<u> </u>	100	85	• • •
DISPERPLAST-1150		100	95	

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^{*&}lt;sup>2</sup> Only available in North America. *³ Not available in North America.

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Controlled flocculating wetting and dispersing additives

Product	Chemistry	Product data	Systems Pigments
	Fatty acids Phosphoric acid ester Hyperbranched polyamines Polyurethanes SMA-based Other	Active substance (%)*6 (%)*6	Acid value (mg KOH/g) Amine value (mg KOH/g) Aqueous Solvent-borne (polar) Solvent-borne (non-polar) Solvent-free Inorganic Crabon blacks Matting agents
ANTI-TERRA-202*7	•	50 White spirit/2-butoxyethanol 9/1	51 51
ANTI-TERRA-203	•	50 Solvent naphtha	51 51
ANTI-TERRA-204		52 PM/alkylbenzenes 3/2	41 37
ANTI-TERRA-205		52 PM/isoparaffinic hydrocarbons 3/2	40 37
ANTI-TERRA-250		70 Water	46 41
BYK-P 104	•	50 Xylene/DIBK 9/1	180
BYK-P 104 S	•	50 Xylene/DIBK 9/1	150
BYK-P 105	I •	100	365
BYKUMEN	I •	46 White spirit/isobutanol 3/2	35
DISPERBYK	•	50 Water	85 85

^{*6} The active substance content does not necessarily correspond to the non-volatile matter content. Depending on the composition of the product and the analytical method of determination, the non-volatile matter content can be higher or lower. The active substance content serves as the basis for calculating the dosage.

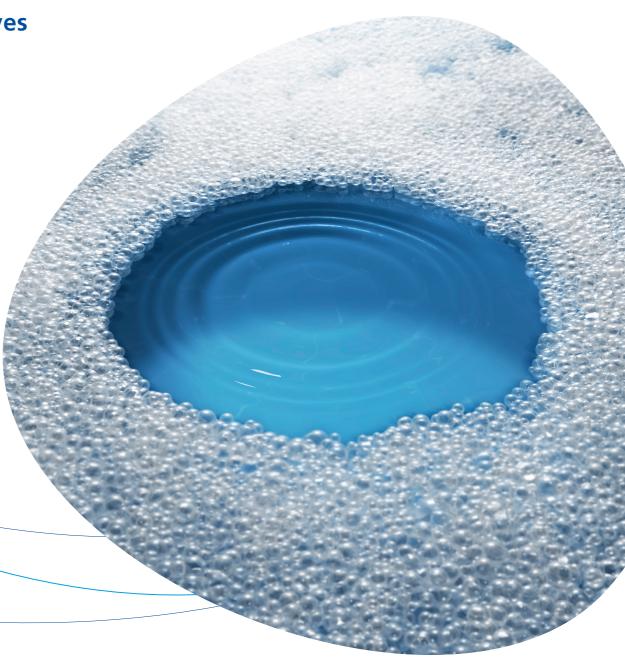
Pigment synergists

Product	Product data	
	Chemical characterization	Properties
BYK-SYNERGIST 2100	Insoluble pigment complex	For phthalocyanine pigments, organic violet pigments, and carbon blacks. Always use in combination with high molecular weight wetting and dispersing additives.
BYK-SYNERGIST 2105	Insoluble pigment complex	For organic yellow, orange, and red pigments. Always use in combination with high molecular weight wetting and dispersing additives.

^{*7} Only available in North America.

Defoamers and air release additives

Foam is a dispersion of a gas in a liquid. The occurrence of foam when producing and processing coatings, but also in many other industrial processes, is usually not desired. Defoamers or air release agents prevent and destroy the foam bubbles and enable an improved processing, a perfect surface, and optimum product properties. BYK offers defoamers that can be used in a variety of different applications. You can divide them into three main groups: silicone defoamers, mineral oil defoamers, and polymer defoamers.





Silicone-based defoamers (1/3)

Product	Chemis	stry		Produc	t data	Sy	stems	5		Additio	n	Low cyclic alternative
					Solvent							_
	Polysiloxanes	Hydrophobic particles	Polymer	Solvent-free product			Aqueous	Solvent-borne	Solvent-free	Mill base	Post-addition	
BYK-017*8	•											BYK-1707
BYK-018	•									•		
BYK-019*8	•				DPM							BYK-1709
BYK-021	•	•	•							•		
BYK-022	•									•		
BYK-023	•				Aqueous emulsion							
BYK-024	•			•						•		
BYK-025					DPM							_
BYK-028	•	_								•		_
BYK-044					Aqueous emulsion							
BYK-070					Xylene/PMA/BuAc 10/2/1							_
BYK-072					Xylene/n-butanol/MIBK 2/1/1							_
BYK-077					Alkylbenzenes							
BYK-081					PG							
BYK-085				_						•		_
BYK-088					Hydrocarbon mixture (paraffins, naphthenes)							
BYK-092												
BYK-093	•											
3YK-094	•											
3YK-141	•				Alkylbenzenes/isobutanol 11/2					•		
3YK-1610					Aqueous emulsion							

^{*8} Content of cyclic siloxanes ≥ 0.1 %.



Silicone-based defoamers (2/3)

Product	Chemis	stry		Produc	t data	System	5		Additio	1	Low cyclic alternative
					Solvent						•
	Polysiloxanes	Hydrophobic particles	Polymer	Solvent-free product		Aqueous	Solvent-borne	Solvent-free	Mill base	Post-addition	
BYK-1611					Aqueous emulsion	•					
BYK-1615					Aqueous emulsion	•					
BYK-1616	•				Aqueous emulsion	•			•		
BYK-1617					Aqueous emulsion						
BYK-1650					Aqueous emulsion						
BYK-1707						_					
BYK-1709					DPM	_					
BYK-1719		_		_		_					
BYK-1723		_			Aqueous emulsion	_			_		
BYK-1724	_	_			Aqueous emulsion	_			_		
BYK-1730		_		_		_					
BYK-1760			_	_							
BYK-1770				_		_			_		
BYK-1780		_		_		_					
BYK-1781	•				· 	_			_		
BYK-1785	_	_			Aqueous emulsion	_			_		
BYK-1786	_				Aqueous emulsion	_			_		
BYK-1789	•	_				_			_		
BYK-1796	•	_		_	- 		_		_		
BYK-1797*8	_			_					_		
BYK-1799	•										

^{*8} Content of cyclic siloxanes ≥ 0.1 %.



Silicone-based defoamers (3/3)

Product	Chemis	try		Product	t data	Systems			Addition	1	Low cyclic alternative
					Solvent						
	Polysiloxanes	Hydrophobic particles	Polymer	Solvent-free product		Aqueous	Solvent-borne	Solvent-free	Mill base	Post-addition	
BYK-1880	•										
BYK-3105	•					· ·-			•		
BYK-A 525	•				White spirit/PMA 9/1						
BYK-A 530					Hydrocarbon mixture						
BYK-A 595					Aqueous emulsion						

^{*8} Content of cyclic siloxanes ≥ 0.1 %.



Polymer-based defoamers (1/2)

Product	Chemis	stry		Produc	data	Systems			Additio	n
					Solvent					
	Polysiloxanes	Hydrophobic particles	Polymer	Solvent-free product		Aqueous	Solvent-borne	Solvent-free	Mill base	Post-addition
BYK-011					Hydrocarbons/ethyl hexanol 21/1	_				
BYK-012										
BYK-014						•				
BYK-015						•				
BYK-054			•		Isoparaffins		•		•	
BYK-055			•		Alkylbenzenes/PMA 12/1		•		•	
BYK-057					Alkylbenzenes/PMA 8/1				•	
BYK-1640		•			Aqueous emulsion	•			•	
BYK-1641	•	•	•		Aqueous emulsion				•	•
BYK-1642		•		_	Aqueous emulsion				•	•
BYK-1680									•	
BYK-1681			•	•					•	•
BYK-1710		•	•		Hydrocarbon mixture				•	•
BYK-1711		_		_	Hydrocarbon mixture				•	
BYK-1740		•				•			•	•
BYK-1745		•								
BYK-1765										
BYK-1788										
BYK-1790									•	
BYK-1791					Isoparaffins				•	
BYK-1794										



Polymer-based defoamers (2/2)

Product	Chemis	stry		Produc	t data	Systems			Additio	n
					Solvent					
	Polysiloxanes	Hydrophobic particles	Polymer	Solvent-free product		Aqueous	Solvent-borne	Solvent-free	Mill base	Post-addition
BYK-1795										
BYK-3155				-	Glycols					
BYK-A 500					Alkylbenzenes/PMA 12/1					
BYK-A 501					Alkylbenzenes/PMA 8/1					
BYK-A 505			•		Esters			•		•
BYK-A 535										
BYK-A 550					Solvent naphtha					
BYK-A 555					Solvent naphtha					



Mineral oil-based defoamers (alkylphenol ethoxylate-free)

Product	Chemis	try			Produc	tt data	Systems			Addition	n
						Solvent					
	Polysiloxanes	Hydrophobic particles	Polymer	Mineral oil	Solvent-free product		Aqueous	Solvent-borne	Solvent-free	Mill base	Post-addition
BYK-035	•	•					•			•	•
BYK-037						Aqueous emulsion					
BYK-038										•	
BYK-039											
BYK-1630											

Unless otherwise stated, all silicone-containing additives have a cyclic siloxane content (D4, D5, D6) of less than 0.1% each.

Powdered defoamers

Product	Chemis	stry			Produc	t data	Systems			Addition	1
						Carrier					
	Polysiloxanes	Hydrophobic particles	Polymer	Mineral oil	Solvent-free product		Aqueous	Solvent-borne	Solvent-free	Mill base	Post-addition
BYK-1690 SD						Silicon dioxide (silica)					
BYK-1691 SD						Silicon dioxide (silica)	•				
BYK-1692 SD						Silicon dioxide (silica)					

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Rheology additives

By using rheology additives, the application properties of the most varied of systems can be significantly improved.

However, depending on the desired improvement, tailor-made solutions and a precise adaptation of the rheological profile are required. For example, the increase in storage stability requires a different viscosity profile than an increase in film thicknesses, while, for an increase in viscosity in low shear ranges, a different approach is required than for an increase in the brushing resistance.

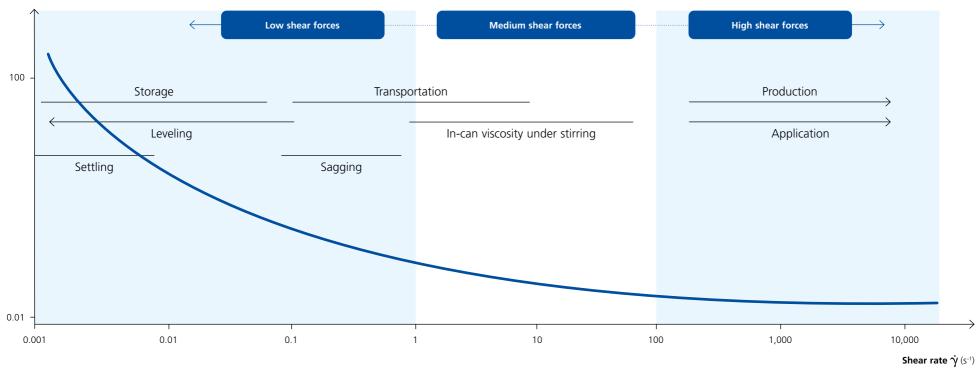
Moreover, the additive must be precisely adapted to the polarity of the system, depending on whether the system in question is solvent-borne, solvent-free, or aqueous.

BYK offers a multitude of the most diverse additives for systems with a variety of polarities. Alongside additive classes such as natural phyllosilicates or associate thickeners, special high-performance additives such as synthetic phyllosilicates are also available. These are characterized by their high uniformity and transparency. Liquid rheology additives that can be very easily incorporated as well as enhancers for fumed silica and various phyllosilicates round off the scope of products available.



Typical shear rates





G. 01

Low-shear conditions are typically experienced while the coating is stored and immediately after it has been applied to the substrate. During these phases, low-shear viscosity is needed to resist pigment settling and film sagging while providing the required leveling of the applied coating film.

Medium-shear conditions are created during stirring of the coating, pouring, and some types of pumping. During these phases, medium-shear viscosity helps to facilitate good in-can appearance and handling properties and may also affect spattering. Rheology additives that are effective in this range are often referred to "KU builders" or "medium-shear builders."

High-shear processes include brushing, certain aspects of rolling, and spraying. High-shear viscosity influences brush and roller drag as well as film building and hiding power. Rheology additives that provide a good effectivity in the high shear range are often referred to as "ICI builders" or "high-shear builders."

Rheology additives (1/5)

Product	Product data	Delivery form	Systems	5			Effectiv	e at		Incorpo	ration			
	Active substance (%)*9	Liquid	Aqueous	Solvent-borne (polar)	Solvent-borne (non-polar)	Solvent-free	Low shear range	Medium shear range	High shear range	Post-addition	Direct addition into the powder component	Pregel*10	Medium shear	High shear
Modified ureas														
RHEOBYK-410	52 NMP									•			•	•
RHEOBYK-411	25 NMP									•			•	•
RHEOBYK-420	52 NMP									•			•	•
RHEOBYK-7410 CA*11	47 Cyclic amide									•			•	•
RHEOBYK-7410 ET	40 Amide ether									•			•	•
RHEOBYK-7411 CA*11	45 Cyclic amide									•			•	•
RHEOBYK-7411 ES	25 Amide ester									•			•	•
RHEOBYK-7420 CA*11	52 Cyclic amide									•			•	•
RHEOBYK-7420 ES	40 Amide ester	•								•			•	•
RHEOBYK-7420 ET	42 Amide ether	•								•			•	•
RHEOBYK-D 410	52 DMSO	•								•			•	•
RHEOBYK-D 420	45 DMSO									•			•	•
Associative thickeners														
RHEOBYK-7600	15 Water									•			•	•
RHEOBYK-7610	20 Water									•			•	•
RHEOBYK-7650	100	-					•			0		0	•	•
RHEOBYK-7670	100									0		0	•	•
RHEOBYK-7690	100									0		0	•	•

[■] Especially recommended○ Suitable

^{*9} The active substance content does not necessarily correspond to the non-volatile matter content. Depending on the composition of the product and the analytical method of determination, the non-volatile matter content can be higher or lower. The active substance content serves as the basis for calculating the dosage.

*10 Pregel: Pre-dispersion of a powdered rheological additive in suitable medium

^{*&}lt;sup>11</sup> Not available in North America.
*¹² Acrylic thickener (HASE)
*¹³ Only available in North America and Europe.

Rheology additives (2/5)

Product	Product data		Deliver	y form	Systems	5			Effectiv	e at		Incorpo	oration			
	Active substance (%)**	nt	Liquid	Solid	Aqueous	Solvent-borne (polar)	Solvent-borne (non-polar)	Solvent-free	Low shear range	Medium shear range	High shear range	Post-addition	Direct addition into the powder component	Pregel* ¹⁰	Medium shear	High shear
RHEOBYK-H 3300 VF	17.5 Water		_									•			•	•
RHEOBYK-H 6500 VF	20 Water		•									•			•	•
RHEOBYK-H 7500 VF	17.5 Water		•									•			•	•
RHEOBYK-H 7625 VF	20 Water		•									•			•	•
RHEOBYK-HV 80*12	30 Water		•									•			•	•
RHEOBYK-L 1400 VF	20 Water		•									•			•	•
RHEOBYK-M 2600 VF	20 Water		•									•			•	•
RHEOBYK-T 1000 VF	22.5 Water		•									•			•	•
RHEOBYK-T 1010 VF	22.5 Water		•									•			•	•
Amides and castor oil deriv	ates															
RHEOBYK-100	100															•
RHEOBYK-430	29 Isobuta	anol/solvent naphtha 9/1	_						•			0			0	•
RHEOBYK-431	25 Isobuta	anol/monophenyl glycol 6/1	_									0			0	•
RHEOBYK-440	25 Alicycli	ic amide										0			0	•
RHEOBYK-7502*13	100								•							•
RHEOBYK-7503*13	100								•							•
RHEOBYK-7590	100								•							•
RHEOBYK-7591	100															•

[■] Especially recommended○ Suitable

the non-volatile matter content can be higher or lower. The active substance content serves as the basis for calculating the dosage. *10 Pregel: Pre-dispersion of a powdered rheological additive in suitable medium

^{*9} The active substance content does not necessarily correspond to the non-volatile matter content. Depending on the composition of the product and the analytical method of determination,

^{*&}lt;sup>11</sup> Not available in North America.
*¹² Acrylic thickener (HASE)
*¹³ Only available in North America and Europe.

Rheology additives (3/5)

Product	Product data	Delivery form	System	s			Effective	e at		Incorpo	ration			
	Active substance (%)*9	Liquid	Aqueous	Solvent-borne (polar)	Solvent-borne (non-polar)	Solvent-free	Low shear range	Medium shear range	High shear range	Post-addition	Direct addition into the powder component	Pregel*10	Medium shear	High shear
Synthetic phyllosilicates														
LAPONITE-EP	100											•	•	0
LAPONITE-RD	100											•	0	0
LAPONITE-RDS	100											•	0	0
LAPONITE-S 482	100											•	0	0
LAPONITE-SL 25	22.5 Water									•			•	•
Natural phyllosilicates														
BYK-AQUAGEL 7100	100		_				_	_				0	•	
OPTIBENT-1008	100		-					_			•			
OPTIBENT-1056	100										•			
OPTIBENT-1248	100						_	_			•			
OPTIBENT-6018	100										•			
OPTIBENT-602	100			· ——				_			•			-
OPTIBENT-6027	100			· ——			•	•			•			-
OPTIBENT-6042	100										•			
OPTIBENT-616	100										•			
OPTIBENT-987	100										•			
OPTIBENT-NT 10	100										•			

[■] Especially recommended○ Suitable

^{*9} The active substance content does not necessarily correspond to the non-volatile matter content. Depending on the composition of the product and the analytical method of determination, the non-volatile matter content can be higher or lower. The active substance content serves as the basis for calculating the dosage.

*10 Pregel: Pre-dispersion of a powdered rheological additive in suitable medium

^{*&}lt;sup>11</sup> Not available in North America.
*¹² Acrylic thickener (HASE)
*¹³ Only available in North America and Europe.

Rheology additives (4/5)

Product	Product data	Delivery f	orm	Systems				Effectiv	e at		Incorpo	oration			
	Active substance (%)**	Liquid	Solid	Aqueous	Solvent-borne (polar)	Solvent-borne (non-polar)	Solvent-free	Low shear range	Medium shear range	High shear range	Post-addition	Direct addition into the powder component	Pregel* ¹⁰	Medium shear	High shear
OPTIGEL-CG	100												•		•
OPTIGEL-CK	100												0		•
OPTIGEL-CK XR	100												0		•
OPTIGEL-CMO	100												0		•
OPTIGEL-LX	100												0		•
OPTIGEL-W 724	100												0		•
OPTIGEL-WA	100												0		•
OPTIGEL-WH	100												0		•
OPTIGEL-WM	100												0		•
OPTIGEL-WX	100										-		0		•
OPTIGEL-WX XR	100												0		•
Organically-modified phy	/llosilicates														
CLAYTONE-34	100												•		•
CLAYTONE-40	100							_					•		•
CLAYTONE-AF	100							_	\blacksquare				0		•
CLAYTONE-APA	100												0		•
CLAYTONE-HT	100	· · · · · · · · · · · · · · · · · · ·											•		•
CLAYTONE-HY	100	· · · · · · · · · · · · · · · · · · ·											0		•
CLAYTONE-MPZ	100												0		•
CLAYTONE-VZ	100												•		•

Especially recommendedSuitable

^{*9} The active substance content does not necessarily correspond to the non-volatile matter content. Depending on the composition of the product and the analytical method of determination,
the non-volatile matter content can be higher or lower. The active substance content serves as the basis for calculating the dosage.

*10 Pregel: Pre-dispersion of a powdered rheological additive in suitable medium

^{*&}lt;sup>11</sup> Not available in North America.
*¹² Acrylic thickener (HASE)
*¹³ Only available in North America and Europe.



Rheology additives (5/5)

Product	Product data	Delivery form	Systems				Effectiv	e at		Incorpo	ration			
	Active substance (%) **	Liquid	Aqueous	Solvent-borne (polar)	Solvent-borne (non-polar)	Solvent-free	Low shear range	Medium shear range	High shear range	Post-addition	Direct addition into the powder component	Pregel* ¹⁰	Medium shear	High shear
GARAMITE-1210	100											0		•
GARAMITE-1958	100	•										0		•
GARAMITE-2578	100	•										0		•
GARAMITE-7303	100	•										0		•
GARAMITE-7305	100						•					0		•
Rheological synergists														
RHEOBYK-405	52 Xylene/alkylbenzenes/isobutanol 5/4/1	•								•			•	•
RHEOBYK-7405	52 PPG 600	•								•			•	•
RHEOBYK-R 605	52 Xylene/alkylbenzenes/isobutanol 5/4/1	•								•			•	•
RHEOBYK-R 606	100									•			•	•
RHEOBYK-R 607	77 Benzyl alcohol/solvent naphtha	•								•			•	•

Especially recommendedSuitable

^{*9} The active substance content does not necessarily correspond to the non-volatile matter content. Depending on the composition of the product and the analytical method of determination,
the non-volatile matter content can be higher or lower. The active substance content serves as the basis for calculating the dosage.

*10 Pregel: Pre-dispersion of a powdered rheological additive in suitable medium

^{*&}lt;sup>11</sup> Not available in North America.
*¹² Acrylic thickener (HASE)
*¹³ Only available in North America and Europe.

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Surface additives

During the application of liquid coatings on surfaces, a multitude of surface defects can occur. The cause for this is, among others, significantly differing surface tensions. If, for example, the surface tension of the coating is higher than that of the substrate, this manifests itself in poor wetting (high contact angle) and with that poor adhesion and cratering. Also, after the application and while the coating is drying, local surface tension differences can cause unfavorable leveling and the floating of pigments. BYK offers a variety of additives that can improve or even prevent these surface defects. In addition, additives from this product group can also influence the surface slip and increase the cleanability.





Silicone surface additives (1/4)

Product	Product da	ata			Systems	;		Effects							Low cyclic alternative
	Macromer-modified acrylate	Non-volatile matter (%)* ¹⁴	Solvent	Reactive group	Aqueous	Solvent-borne	Solvent-free	Increase of surface energy	Surface slip	Leveling	Substrate wetting	Anti-crater effect	Defoaming effect	Easy to clean effect	
BYK-300*15		52	Xylene/isobutanol 4/1												BYK-3750 or BYK-3755
BYK-301*15		52	BG												BYK-3751
BYK-302*15		> 95													BYK-3752
BYK-306*15		12.5	Xylene/monophenyl glycol 7/2												BYK-3761 or BYK-3765
BYK-307*15		100													BYK-3762
BYK-310		25	Xylene												
BYK-313		15	PMA												
BYK-314		15	PMA/monophenyl glycol 1,4/1												
BYK-315 N		25	PMA/monophenyl glycol 1/1												
3YK-320		52	White spirit/PMA 9/1												
BYK-322		> 98													
BYK-323*15		> 96													BYK-3780
BYK-325 N		52	PMA/monophenyl glycol 1/1												
BYK-326		> 96													
BYK-327		> 99													
3YK-329		100													
BYK-330*15		51	PMA												BYK-3763
3YK-331*15		> 98													BYK-3753
3YK-332		> 97													

^{*14} The active substance content does not necessarily correspond to the non-volatile matter content. Depending on the composition of the product and the analytical method of determination, the non-volatile matter content can be higher or lower. The active substance content serves as the basis for calculating the dosage.

^{*15} Content of cyclic siloxanes \geq 0.1 %.

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Silicone surface additives (2/4)

Product	Product	data			System	s		Effects							Low cyclic alternative
	Macromer-modified acrylate	Non-volatile matter (%)* ¹⁴	Solvent	Reactive group	Aqueous	Solvent-borne	Solvent-free	Increase of surface energy	Surface slip	Leveling	Substrate wetting	Anti-crater effect	Defoaming effect	Easy to clean effect	
BYK-333		> 97													
BYK-337		15	DPM												
BYK-342*15		52	DPM												BYK-3754 or BYK-3756
BYK-345		100													
BYK-346		45	DPM												
BYK-347		100													
BYK-348		100			•										
BYK-349		100			•										
BYK-370*15		25	Xylene/alkylbenzenes/cyclohexanone/ monophenyl glycol 75/11/7/7	ОН		•			•	•	•				BYK-3772
BYK-375*15		25	DPM	ОН											
BYK-377*15		100		ОН											BYK-3771
BYK-378*15		100							•						BYK-3764
BYK-379		100			•	•			•						
BYK-3420		100													
BYK-3450		100													
BYK-3451		100			•										
BYK-3455		> 90													

^{*14} The active substance content does not necessarily correspond to the non-volatile matter content. Depending on the composition of the product and the analytical method of determination, the non-volatile matter content can be higher or lower. The active substance content serves as the basis for calculating the dosage.

^{*15} Content of cyclic siloxanes \geq 0.1 %.



Silicone surface additives (3/4)

Product	Product	t data			Systems			Effects							Low cyclic alternative
	Macromer-modified acrylate	Non-volatile matter (%)* ¹⁴	Solvent	Reactive group	Aqueous	Solvent-borne	Solvent-free	Increase of surface energy	Surface slip	Leveling	Substrate wetting	Anti-crater effect	Defoaming effect	Easy to clean effect	
BYK-3456		> 90													
BYK-3480		100													
BYK-3481		100													
BYK-3550	•	52	PMA												
BYK-3565	•	> 97													
BYK-3566	•	> 97													
BYK-3568	•	> 97													
BYK-3750		52	Xylene/isobutanol 4/1												
BYK-3751		52	BG												
BYK-3752		97													
BYK-3753		> 99													
BYK-3754		52	DPM								•				
BYK-3755		22	Xylene/PMA 1,6/1												
BYK-3756		24	DPM												
BYK-3760		> 99									•				
BYK-3761		12.5	Xylene/monophenyl glycol 7/2												
BYK-3762		> 96									•				
BYK-3763		51	PMA												
BYK-3764		100													

^{*14} The active substance content does not necessarily correspond to the non-volatile matter content. Depending on the composition of the product and the analytical method of determination, the non-volatile matter content can be higher or lower. The active substance content serves as the basis for calculating the dosage.

^{*15} Content of cyclic siloxanes \geq 0.1 %.



Silicone surface additives (4/4)

Product	Product	Product data						Effects							Low cyclic alternative
	Macromer-modified acrylate	Non-volatile matter (%)* ¹⁴	Solvent	Reactive group	Aqueous	Solvent-borne	Solvent-free	Increase of surface energy	Surface slip	Leveling	Substrate wetting	Anti-crater effect	Defoaming effect	Easy to clean effect	
BYK-3765		11.5	PMA/monophenyl glycol 3.3/1												
BYK-3771		100		ОН											
3YK-3772		25	PMA/monophenyl glycol 93/7	ОН											
3YK-3780		100													
YK-S 732		100													
YK-SILCLEAN 3700		25	PMA	ОН											
YK-SILCLEAN 3701*15		100		Ероху		•			•	•				•	
YK-SILCLEAN 3710*15		100		Acrylic											
YK-SILCLEAN 3720		25	PMA	OH											
YK-UV 3500*15		100		Acrylic											
YK-UV 3505		40	TPGDA	Acrylic											
YK-UV 3510*15		100													BYK-UV 3511
YK-UV 3511		100													
YK-UV 3530		100		Acrylic											
YK-UV 3570		70	PONPGDA	Acrylic											
YK-UV 3575*15		40	TPGDA	Acrylic											
YK-UV 3576		40	TPGDA	Acrylic											
YKETOL-SPECIAL		< 1	Alkylbenzenes/DIBK 5/1												

^{*14} The active substance content does not necessarily correspond to the non-volatile matter content. Depending on the composition of the product and the analytical method of determination, the non-volatile matter content can be higher or lower. The active substance content serves as the basis for calculating the dosage.

^{*15} Content of cyclic siloxanes \geq 0.1 %.



Silicone-free surface additives (1/2)

Product	Produc	Product data					Syste	ms		Effects						
		Solvent														
	Acrylate	Macromer-modified acrylate	Other	Active substance (%)*16		Reactive group	Aqueous	Solvent-borne	Solvent-free	Increase of surface energy	Leveling	Substrate wetting	Anti-crater effect	Defoaming effect	Tape release	Reduction in pre-drying
BYK-350	•			100												
BYK-352	•			80	PMA											
BYK-354	•			51	Solvent naphtha/DIBK 9/1											
BYK-355				52	PMA											
BYK-356	•			100					•		•					
BYK-358 N	•			52	Alkylbenzenes			_	•		•		•			
BYK-359	•			100				_	•		_					
BYK-361 N				100												
BYK-381				52	DPM											
BYK-390				50	Xylene											
BYK-392				52	PMA											
BYK-394				80	DPM	ОН										
BYK-397	•			70	PMA			_			•			•		
BYK-399				100												
BYK-3410				100												
BYK-3540			•	80.5	PNB									•		
BYK-3560				100												

^{*16} The active substance content does not necessarily correspond to the non-volatile matter content. Depending on the composition of the product and the analytical method of determination, the non-volatile matter content can be higher or lower. The active substance content serves as the basis for calculating the dosage.



Silicone-free surface additives (2/2)

Product	Produc	t data				Systems	5		Effects						
				Solvent											
	Acrylate	Macromer-modified acrylate	Other	Active substance (%)*16	Reactive group	Aqueous	Solvent-borne	Solvent-free	Increase of surface energy	Leveling	Substrate wetting	Anti-crater effect	Defoaming effect	Tape release	Reduction in pre-drying
BYK-DYNWET 800				100											
BYK-DYNWET 810				100											
BYKETOL-AQ				4 PMA											
BYKETOL-OK				< 1 Alkylbenzenes/DIBK/dipentene 14/5/1											
BYKETOL-PC				90 Water											
BYKETOL-WA				100 BG											
BYKETOL-WB		-		100		•									
BYK-UV 3535				100	Acrylic/OH										

^{*16} The active substance content does not necessarily correspond to the non-volatile matter content. Depending on the composition of the product and the analytical method of determination, the non-volatile matter content can be higher or lower. The active substance content serves as the basis for calculating the dosage.



Silicone-free surface additives, powdered

Product	Product data	I			Systems			Effects					
	Acrylate	Other	Non-volatile matter (%)*17 Carrier	Acrylate content (%)	Aqueous	Solvent-borne	Solvent-free	Leveling	Anti-crater effect	Pigment wetting	Matting		
BYK-360 P			100 Silicon dioxide (silica)	57				•					
BYK-364 P*18	•		100 Silicon dioxide (silica)	60				•	•				
BYK-366 P	•		100 Silicon dioxide (silica)	63				•	•				
BYK-368 P	•		100 Silicon dioxide (silica)	63					•				
BYK-3900 P	•		100 Silicon dioxide (silica)	63					•				
BYK-3902 P	•		100 Silicon dioxide (silica)	63				•	•				
BYK-3931 P*19	•		100 Silicon dioxide (silica)	63					•				
BYK-3932 P	•		100 Silicon dioxide (silica)	63				•	•				
BYK-3933 P	•		100 Silicon dioxide (silica)	63				•					
BYK-3938 P			100										

^{*&}lt;sup>17</sup> The active substance content does not necessarily correspond to the non-volatile matter content. Depending on the composition of the product and the analytical method of determination, the non-volatile matter content can be higher or lower. The active substance content serves as the basis for calculating the dosage.

^{*18} OH-functional

 $^{^{\}star 19}$ Synergist, use in combination with standard flow additives



Nano additives

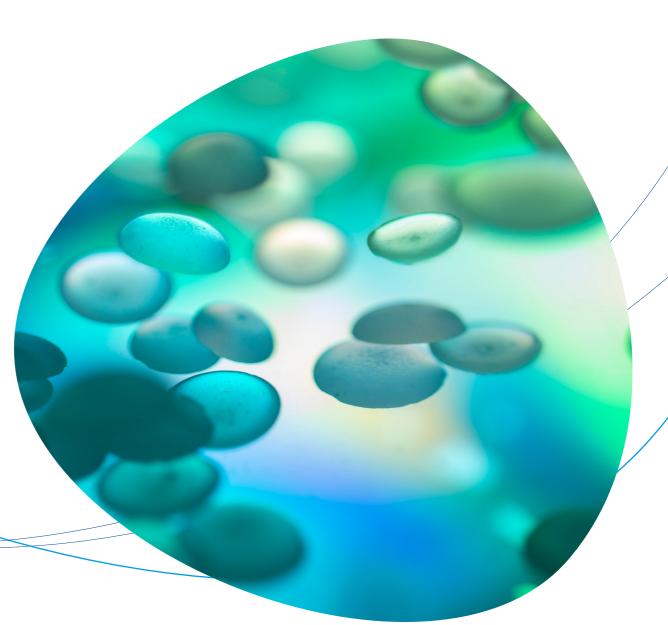
Product	Product data	a				Systems			Effects		
	Aluminum oxide	Silicon dioxide (silica)	Zinc oxide	Particle content (%)	Particle size D50 (nm)	Aqueous	Solvent-borne	Solvent-free	Scratch resistance	Abrasion resistance	UV protection
BYK-UV 3518		•		45 PM	20				•	•	
BYK-UV 3519		•		40 EOTMPTA	20		•		•	•	
NANOBYK-3603	•			40 Water		•			•		
NANOBYK-3605		•		50 HDDA	20					•	
NANOBYK-3611	•			30 PMA	20		•		•		
NANOBYK-3620		•		30 Water	< 100				•	•	
NANOBYK-3650		•		25 PMA/PM	20		•		•		
NANOBYK-3652				25 PMA/PM	20		•	-	•		
NANOBYK-3822			•	40 Water		•					

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Wax additives

Wax additives can be used in many applications, for example to control the processability of products or to improve the surface properties. There are waxes based on natural, semi-synthetic, and synthetic raw materials. The chemical composition, melting point, and polarity of a wax determine its basic properties. The final properties can additionally be influenced by modifications and the subsequent manufacturing process.

BYK sells wax additives in various preparations, such as micronized wax additives, aqueous emulsions and dispersions, and solvent-based dispersions.



Micronized wax additives (1/3)

Product	Product data				System	IS		Effects									
	Wax base		Particle si distribution													tings	
		Melting point (°C)	D50 I	D90	Aqueous	Solvent-borne	Solvent-free	Mechanical resistance	Surface slip	Anti-slip	Soft-feel effect	Matting	Sandability	Structure/texture	Degassing of powder coatings	Pigment wetting in powder coatings	Anti-blocking/water repellency
CERAFLOUR 913	Polypropylene wax	160	18	31	•												
CERAFLOUR 914	Polypropylene wax	160	24	36													
CERAFLOUR 915	Polypropylene wax	160	34	57													
CERAFLOUR 916	Modified HDPE wax/polymer blend	135	46	82													
CERAFLOUR 917	Organic polymer	135	42	64													
CERAFLOUR 920	Organic polymer		5	16													
CERAFLOUR 921*20	Organic polymer		6	18													
CERAFLOUR 925 N	Modified polyethylene wax	115	6	10													
CERAFLOUR 927 N	Modified HDPE wax	125	9	15													
CERAFLOUR 929 N	Modified polyethylene wax	115	8	15													
CERAFLOUR 950	Modified HDPE wax	135	9	15													
CERAFLOUR 959	PTFE-modified polyethylene wax	115	9	21													
CERAFLOUR 960	Modified amide wax	145	4	11													
CERAFLOUR 961	Modified polyethylene wax	140	5	11													
CERAFLOUR 962	Modified polyethylene wax	140	9	21													
CERAFLOUR 964	Amide wax		20	50													
CERAFLOUR 965	PTFE		31	80													

^{*20} Only available in North America.

Micronized wax additives (2/3)

Product	Product data				System	S		Effects	i								
	Wax base		Particle si distributi													tings	
		Melting point (°C)	D50	D90	Aqueous	Solvent-borne	Solvent-free	Mechanical resistance	Surface slip	Anti-slip	Soft-feel effect	Matting	Sandability	Structure/texture	Degassing of powder coatings	Pigment wetting in powder coatings	Anti-blocking/water repellency
CERAFLOUR 966	PTFE		25	70										$\overline{}$			
CERAFLOUR 967	Synthetic polymer																
CERAFLOUR 968	PTFE-modified polyethylene wax	115	6	11													
CERAFLOUR 969	PTFE-modified polyethylene wax	115	6	14				•									
CERAFLOUR 970	Polypropylene wax	160	9	14													
CERAFLOUR 981 R	PTFE		3	6													
CERAFLOUR 988	Amide-modified polyethylene wax	140	6	13													
CERAFLOUR 991	Polypropylene wax	115	5	9													
CERAFLOUR 993	Amide wax	145	13	31													
CERAFLOUR 994	Amide wax	145	5	10													
CERAFLOUR 996 R	PTFE-modified polyethylene wax	115	6	11													
CERAFLOUR 997 R	PTFE-modified polyethylene wax	115	7	13				•									
CERAFLOUR 998 R	PTFE-modified polyethylene wax	115	5	8													
CERAFLOUR 999	PTFE-modified polyethylene wax	115	4	9													
CERAFLOUR 1000	Biopolymer	175	5	11													
CERAFLOUR 1001	Biopolymer	175	3	7				•									
CERAFLOUR 1002	Biopolymer	175	6	31													

^{*20} Only available in North America.



Micronized wax additives (3/3)

Product	Product data				Systen	ns		Effects									
	Wax base		Particle s distributi													oatings	
		Melting point (°C)	D50	D90	Aqueous	Solvent-borne	Solvent-free	Mechanical resistance	Surface slip	Anti-slip	Soft-feel effect	Matting	Sandability	Structure/texture	Degassing of powder coatings	Pigment wetting in powder coat	Anti-blocking/water repellency
		<u>≥</u>					<u> </u>	· 		<u> </u>							- ₹
CERAFLOUR 1003	Corn starch		13	18													
CERAFLOUR 1004	Corn starch		9	14								_					
CERAFLOUR 1010	Rapeseed wax	70	6	16				•									
CERAFLOUR 1050	Polyethylene wax	125	5	10													
CERAFLOUR 1051	Modified polyethylene wax	125	6	10													
CERAFLOUR 1052	Modified polyethylene wax	125	6	10													

^{*20} Only available in North America.



Wax additives – Wax emulsions and dispersions in water (1/2)

Product	Product data								Syste	ems		Effec	ts										
	Wax base			Solvent		Emul	sifier sy	stem												coatings			
		Melting point (°C)	Non-volatile matter (%)*21		pH value	Non-ionic	Anionic	Cationic	Aqueous	Solvent-borne	Solvent-free	Mechanical resistance	Surface slip	Anti-slip	Soft-feel effect	Matting	Sandability	Structure/texture	Degassing of powder coatings	Pigment wetting in powder coa	Anti-blocking/water repellency	Anti-settling	Effect pigment orientation
AQUACER 497	Paraffin wax	60	50) Water	5.5																		
AQUACER 501	Oxidized HDPE wax	130	35	Water	9																		
AQUACER 507	Oxidized HDPE wax	130	35	Water	9.7																		
AQUACER 513	Oxidized HDPE wax	135	35	Water	9.2																		
AQUACER 526	Modified EVA copolymer wax	105	30	Water	9.7																		
AQUACER 527	Modified EVA copolymer wax	105	35	Water	9																		
AQUACER 531	Modified HDPE wax	125	45	Water	3.5																		
AQUACER 532	Modified HDPE wax	130	40) Water	3.5																		
AQUACER 533	Modified paraffin wax	95	40) Water	9.5																		
AQUACER 535	Modified paraffin wax	105	30) Water	10																		
AQUACER 537	Modified paraffin wax	110	30) Water	9.5																		
AQUACER 539	Modified paraffin wax	90	35	Water	9.5																		
AQUACER 541	Montane ester wax	80	30) Water	5.5																		
AQUACER 552	Oxidized HDPE wax	130	35	Water	9																		
AQUACER 561	Bees wax	65	25	. Water	5.5													_	_			_	
AQUACER 570	Sunflower/carnauba wax blend	85	40) Water	5																		
AQUACER 571	Modified rice bran wax	80	25	Water	9.75																		

^{*21} The active substance content does not necessarily correspond to the non-volatile matter content. Depending on the composition of the product and the analytical method of determination, the non-volatile matter content can be higher or lower. The active substance content serves as the basis for calculating the dosage.

*22 Only available in North America.

Wax additives – Wax emulsions and dispersions in water (2/2)

Product	Product data							Syste	ems		Effec	ts										
	Wax base		Solvent		Emuls	ifier sy	stem												ngs			
		Melting point (°C)	Non-volatile matter (%)* ²¹	pH value	Non-ionic	Anionic	Cationic	Aqueous	Solvent-borne	Solvent-free	Mechanical resistance	Surface slip	Anti-slip	Soft-feel effect	Matting	Sandability	Structure/texture	Degassing of powder coatings	Pigment wetting in powder coatings	Anti-blocking/water repellency	Anti-settling	Effect pigment orientation
AQUACER 593	Modified polypropylene wax	160	30 Water	9								_								_		
AQUACER 840	Oxidized HDPE wax	135	30 Water	5																		
AQUACER 1013	Oxidized HDPE wax	135	35 Water	9.2																		
AQUACER 1039	Modified paraffin wax	90	35 Water	9.5																		
AQUACER 1075	Oxidized HDPE wax	130	35 Water	9.5																_		
AQUACER 1547	Oxidized HDPE wax	125	35 Water	9.7																		
AQUACER 8035*22	Oxidized HDPE wax	140	35 Water	9																		
AQUACER 8335*22	Modified paraffin wax	58	45 Water	11																_		
AQUACER 8840*22	EAA copolymer wax	110	30 Water	9																		
AQUAMAT 208	Oxidized HDPE wax	135	35 Water	8.5																		
AQUAMAT 263	Oxidized HDPE wax	130	35 Water/PNB 12/1	9.5																		
AQUAMAT 272 N	Modified polyethylene wax	125	55 Water	4																		
AQUATIX 8421	Modified EVA copolymer wax	105	20 Water	5.5																		
HORDAMER PE 02	Polyethylene primary dispersion	95	40 Water	8–11																		

^{*21} The active substance content does not necessarily correspond to the non-volatile matter content. Depending on the composition of the product and the analytical method of determination, the non-volatile matter content can be higher or lower. The active substance content serves as the basis for calculating the dosage. *22 Only available in North America.

Wax additives – Wax dispersions in organic solvents (1/2)

Product	Product data						Syste	ems		Effec	ts										
	Wax base			Solvent	Particle distribu	size tion (µm)												coatings			
		Melting point (°C)	Non-volatile matter (%)*23		D50	D90	Aqueous	Solvent-borne	Solvent-free	Mechanical resistance	Surface slip	Anti-slip	Soft-feel effect	Matting	Sandability	Structure/texture	Degassing of powder coatings	Pigment wetting in powder coa	Anti-blocking/water repellency	Anti-settling	Effect pigment orientation
CERACOL 79	Carnauba wax	85	20	DPM	2	6		•		•	•										
CERACOL 83	Fischer-Tropsch wax	105	20	Isopropanol	2.5	6															
CERACOL 600	Modified hydrocarbon wax	100	20	PMA	2	5															
CERACOL 601	Carnauba wax	85	20	DPM	2	6															
CERACOL 604	Carnauba wax	85	11.5	BG	4	7															
CERACOL 605	Carnauba wax	85	20	BG	2	3															
CERACOL 607 R	PTFE-modified polyethylene wax	115	35	BDGA/BDG/aromatic hydrocarbons 1/1/1	4	10		•													
CERACOL 609 N	Wax-modified lanolin	85	20	Aromatic hydrocarbons/ isopropanol 1/1	3	6		•		•											
CERACOL 610	Microcrystalline wax	95	15	Low-naphthalene aromatic hydrocarbons	5	9		•		•											
CERACOL 615	Microcrystalline wax	95	20	DPM		10									-						
CERAFAK 100	EVA copolymer wax	105	10	Xylene/BuAc 1/1																	
CERAFAK 103	EVA copolymer wax	110	6	Xylene/BuAc/butanol 7/8/1																	
CERAFAK 106	EVA copolymer wax	105	6	Xylene/BuAc/butanol 7/8/1																	
CERAFAK 110	EVA copolymer wax	100	6	BuAc/butanol 15/1																	
CERAFAK 111	Polyethylene wax	110	12.5	BuAc																	

^{*23} The active substance content does not necessarily correspond to the non-volatile matter content. Depending on the composition of the product and the analytical method of determination, the non-volatile matter content can be higher or lower. The active substance content serves as the basis for calculating the dosage.



Wax additives – Wax dispersions in organic solvents (2/2)

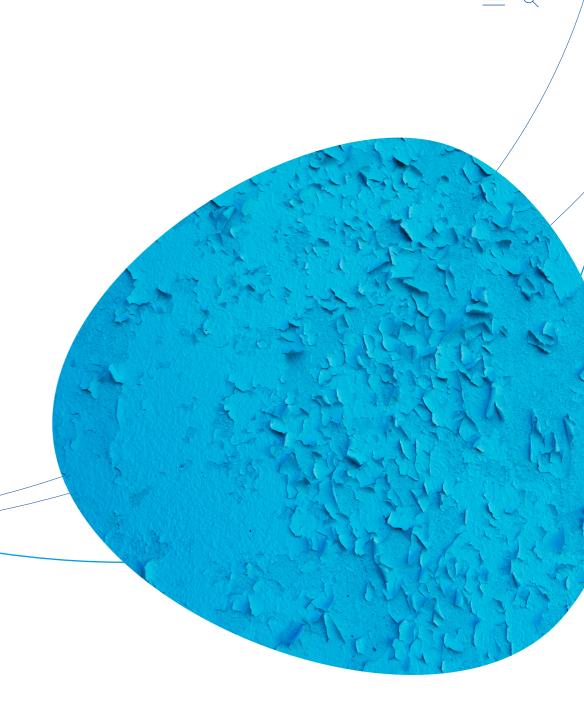
Product	Product data						Syste	ems		Effect	ts										
	Wax base			Solvent	Particle distrib	e size ution (μm)												coatings			
		Melting point (°C)	Non-volatile matter (%)*23		D50	D90	Aqueous	Solvent-borne	Solvent-free	Mechanical resistance	Surface slip	Anti-slip	Soft-feel effect	Matting	Sandability	Structure/texture	Degassing of powder coatings	Pigment wetting in powder coa	Anti-blocking/water repellency	Anti-settling	Effect pigment orientation
CERAFAK 117	Modified Fischer-Tropsch wax	110	25	Aromatic-free white spirit																	
CERAFAK 127 N	Modified Fischer-Tropsch wax	120	15	Aromatic hydrocarbons		3 7															
CERAFAK 140 N	Carnauba wax	85	15	Isobutanol/aromatic hydrocarbons 13/4				•		•											
CERAFAK 151	Oxidized HDPE wax	135	25	Xylene																	
CERAMAT 241	Oxidized HDPE wax	135	20	Xylene/BuAc 1/1																	
CERAMAT 248	Polyethylene wax	110	20	Aromatic-free white spirit																	
CERAMAT 250	Polyethylene wax	120	40	BuAc															-		
CERAMAT 258	Oxidized HDPE wax	135	17.5	BuAc																	
CERATIX 8561	EVA copolymer wax	105	4.7	Xylene/BuAc/Butanol 3/6/1																	
CERATIX 8563	EVA/EAA copolymer wax blend	110	4.4	Xylene/BuAc/Butanol 3/6/1																	
CERATIX 8566	EVA copolymer wax	100	4.7	BuAc/Butanol 9/1																	

^{*23} The active substance content does not necessarily correspond to the non-volatile matter content. Depending on the composition of the product and the analytical method of determination, the non-volatile matter content can be higher or lower. The active substance content serves as the basis for calculating the dosage.

Adhesion promoters

In numerous coating applications, the interactions at interfaces are a decisive influencing factor for efficiency in the end application. Interfaces exist both between the coating and substrate and between the individual coating layers or aged coatings. The aim of adhesion promoters is to create as many stable additional physical or chemical bonds as possible at these phases.

Additives from BYK can, for example, positively influence the adhesion of coatings to different substrates, the tolerance to surface contamination, and the resistance to moisture and corrosion.



Adhesion promoters

Product	Produ	ct data								Syste	ms		Substra	ates		
	ОН	NR ₃	C00-	СООН	Si(OR) ₃	Solvent	Non-volatile matter (%) ^{*24}	Acid value (mg KOH/g)	Amine value (mg KOH/g)	Aqueous	Solvent-borne	Solvent-free	Metal	Glass	Plastics	Aged coatings
BYK-3941 P	•						63*25				_	•				
BYK-3942 P	•						63*25		_							
BYK-4500						TMBP-MIB	40		28	•						
BYK-4509	•					PM	80	29	29							
BYK-4510	•	_				PM	80	30								
BYK-4511						PMA	40		136							
BYK-4512	•					PMA	60		56							
BYK-4513						DPM	41		60							

^{*24} The active substance content does not necessarily correspond to the non-volatile matter content. Depending on the composition of the product and the analytical method of determination, the non-volatile matter content can be higher or lower. The active substance content serves as the basis for calculating the dosage.

^{*25} Active substance on solid silica carrier

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Processing additives

Processing additives from BYK are used to achieve various effects in coating applications. These additives have generally positive influences on a wide range of processing parameters and the properties of the final product. Such effects an, for example, be the prevention of gelling and skin formation, lowering of curing temperature and duration, or increasing of conductivity.





Processing additives

Product	Product data			Syste	ns		Effect
	Solvent	Acid value (mg KOH/g)	Amine value (mg KOH/g)	Aqueous	Solvent-borne	Solvent-free	
				- A		So	
BYK-3950 P						•	Improved pigment and filler absorption, viscosity reduction, improved leveling, and degassing of powder coatings
BYK-3951 P						•	Improved pigment and filler absorption, viscosity reduction, improved leveling, and degassing of powder coatings
BYK-3955 P							Improved pigment and filler absorption, especially of carbon blacks, viscosity reduction, improved leveling, and degassing of powder coatings
BYKANOL-A	Isobutanol/water/dearomatized white spirit 10/1/6	13	57				Anti-gelling, prevention of skin formation in alkyd systems
BYK-CATALYST 450	PM/PG/water 64/5/3	60	10				Blocked acid catalyst (acid content: 20 %), reduction in baking temperature and time
BYK-ES 80	Isobutanol	140	140				Increased conductivity in the liquid coating



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